## SIEMENS

## Data sheet

## 6ES7314-6CH04-0AB0



SIMATIC S7-300, CPU 314C-2 DP Compact CPU with MPI, 24 DI/16 DO, 4 AI, 2 AO, 1 Pt100, 4 high-speed counters (60 kHz), integrated DP interface, Integr. power supply 24 V DC, work memory 192 KB, Front connector (2x 40-pole) and Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1 s
Load voltage L+	
Digital inputs	
— Rated value (DC)	24 V
<ul> <li>Reverse polarity protection</li> </ul>	Yes
Digital outputs	
— Rated value (DC)	24 V
<ul> <li>Reverse polarity protection</li> </ul>	No
Input current	
Current consumption (rated value)	880 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	5 A
l²t	0.7 A <sup>2</sup> ·s
Digital inputs	
<ul> <li>from load voltage L+ (without load), max.</li> </ul>	80 mA
Digital outputs	
<ul> <li>from load voltage L+, max.</li> </ul>	50 mA
Power loss	
Power loss, typ.	13 W
Memory	
Work memory	
integrated	192 kbyte
• expandable	No
Load memory	
Plug-in (MMC)	Yes

• Plug in (MMC) mov	9 Mbyto
Plug-in (MMC), max.     Data management on MMC (after last	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.06 µs
for word operations, typ.	0.12 µs
for fixed point arithmetic, typ.	0.16 µs
for floating point arithmetic, typ.	0.59 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can
	be reduced by the MMC used.
DB	
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul> <li>Number, max.</li> </ul>	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
<ul> <li>Number, max.</li> </ul>	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	5; OB 80, 82, 85, 86, 87
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	16
<ul> <li>additional within an error OB</li> </ul>	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	N/
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	Vac
present	Yes SFB
<ul><li>Type</li><li>Number</li></ul>	
S7 times	Unlimited (limited only by RAM capacity)
Number	256
Retentivity	200
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity

Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	Character (analog only by to an output dy)
	C.4. khy de
Retentive data area (incl. timers, counters, flags), max.	64 kbyte
Flag • Size, max.	256 byte
	-
Retentivity available	Yes; MB 0 to MB 255
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	20 khida May 2040 hidas sas blash
• per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 003 byte
— Outputs	2 010 byte
Process image	
Inputs	2 048 byte
Outputs	2 048 byte
<ul> <li>Inputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Outputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Inputs, default</li> </ul>	128 byte
Outputs, default	128 byte
Default addresses of the integrated channels	
— Digital inputs	124.0 to 126.7
— Digital outputs	124.0 to 125.7
— Analog inputs	752 to 761
— Analog outputs	752 to 755
Digital channels	
Inputs	16 048
— of which central	1 016
Outputs	16 096
— of which central	1 008
Analog channels	
Inputs	1 006
— of which central	253
Outputs	1 007
— of which central	250
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
Racks, max.	4
<ul> <li>Modules per rack, max.</li> </ul>	8; In rack 3 max. 7
	0, III TAUK O HIAA. T

Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Тур.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup</li> </ul>	the clock continues at the time of day it had when power was switched
period	off
Operating hours counter	
Number	1
<ul> <li>Number/Number range</li> </ul>	0
<ul> <li>Range of values</li> </ul>	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
retentive	Yes; Must be restarted at each restart
Clock synchronization	
<ul> <li>supported</li> </ul>	Yes
<ul> <li>to MPI, master</li> </ul>	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	No
Digital inputs	
Number of digital inputs	24
<ul> <li>of which inputs usable for technological functions</li> </ul>	16
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131,	Yes
type 1	
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12
vertical installation	
— up to 40 °C, max.	12
Input voltage	
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+15 to +30 V
Input current	
• for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	Voor 0.1 / 0.2 / 2 / 15 mg (Vou con recentioner the insul delay of the
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain
	circumstances your newly set filter time may not be effective until the
	next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	8 µs; Minimum pulse width/minimum pause between pulses at
Cable length	maximum counting frequency
shielded, max.	1 000 m; 50 m for technological functions
<ul> <li>snielded, max.</li> <li>unshielded, max.</li> </ul>	600 m; for technological functions: No
	out in, for technological fulletions. No
for technological functions	50 m; at maximum count froquency
— shielded, max.	50 m; at maximum count frequency
— unshielded, max.	not allowed
Digital outputs	10
Number of digital outputs	
of which high-speed outputs	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16

Chart aircuit protection	Van Clasked alectronically
Short-circuit protection	Yes; Clocked electronically
Response threshold, typ.	1A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
lower limit	48 Ω
upper limit	4 kΩ
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
<ul> <li>for signal "1" rated value</li> </ul>	500 mA
<ul> <li>for signal "1" permissible range, min.</li> </ul>	5 mA
<ul> <li>for signal "1" permissible range, max.</li> </ul>	0.6 A
<ul> <li>for signal "1" minimum load current</li> </ul>	5 mA
<ul> <li>for signal "0" residual current, max.</li> </ul>	0.5 mA
Parallel switching of two outputs	
for uprating	No
<ul> <li>for redundant control of a load</li> </ul>	Yes
Switching frequency	
• with resistive load, max.	100 Hz
<ul> <li>with inductive load, max.</li> </ul>	0.5 Hz
• on lamp load, max.	100 Hz
<ul> <li>of the pulse outputs, with resistive load, max.</li> </ul>	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
<ul> <li>shielded, max.</li> </ul>	1 000 m
• unshielded, max.	600 m
Analog inputs	
	5
Number of analog inputs	5
For voltage/current measurement	4
<ul> <li>For resistance/resistance thermometer measurement</li> </ul>	1
integrated channels (AI)	5; 4x current/voltage, 1x resistance
permissible input voltage for current input (destruction	5 V; Permanent
limit), max.	J v, r emanent
permissible input voltage for voltage input (destruction	30 V; Permanent
limit), max.	
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
Electrical input frequency, max.	400 Hz
No-load voltage for resistance-type transmitter, typ.	3.3 V
Constant measurement current for resistance-type transmitter, typ.	1.25 mA
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
Voltage	Yes; ±10 V / 100 kΩ; 0 V to 10 V / 100 kΩ
• Current	Yes; ±20 mA / 100 Ω; 0 mA to 20 mA / 100 Ω; 4 mA to 20 mA / 100 Ω
Resistance thermometer	Yes; Pt 100 / 10 MΩ
Resistance	Yes; 0 $\Omega$ to 600 $\Omega$ / 10 M $\Omega$
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	100 kΩ

Input ranges (rated values), currents	
• 0 to 20 mA	Yes
<ul> <li>Input resistance (0 to 20 mA)</li> </ul>	100 Ω
• -20 mA to +20 mA	Yes
- Input resistance (-20 mA to +20 mA)	100 Ω
• 4 mA to 20 mA	Yes
— Input resistance (4 mA to 20 mA)	100 Ω
Input ranges (rated values), resistance thermometer	
• Pt 100	Yes
— Input resistance (Pt 100)	10 MΩ
Input ranges (rated values), resistors	
• 0 to 600 ohms	Yes
— Input resistance (0 to 600 ohms)	10 MΩ
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Characteristic linearization	
parameterizable	Yes; by software
- for resistance thermometer	Pt 100
Cable length	
• shielded, max.	100 m
Analog outputs	
	0
Number of analog outputs	2 2
integrated channels (AO)	-
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
for voltage output two-wire connection	Yes; Without compensation of the line resistances
for voltage output four-wire connection	No
for current output two-wire connection	Yes
Load impedance (in rated range of output)	
with voltage outputs, min.	1 kΩ
<ul> <li>with voltage outputs, capacitive load, max.</li> </ul>	0.1 μF
• with current outputs, max.	300 Ω
with current outputs, inductive load, max.	0.1 mH
Destruction limits against externally applied voltages and cur	
Voltages at the outputs towards MANA	16 V; Permanent
• Current, max.	50 mA; Permanent
Cable length	
<ul> <li>shielded, max.</li> </ul>	200 m
Analog value generation for the inputs	
Measurement principle	Actual value encryption (successive approximation)
Integration and conversion time/resolution per channel	
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	12 bit
<ul> <li>Integration time, parameterizable</li> </ul>	Yes; 16.6 / 20 ms
<ul> <li>Interference voltage suppression for interference frequency f1 in Hz</li> </ul>	50 / 60 Hz
<ul> <li>Time constant of the input filter</li> </ul>	0.38 ms
<ul> <li>Basic execution time of the module (all channels released)</li> </ul>	1 ms
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
•	

· Popolution with overrenze (hit is aluding size)	12 bit
Resolution with overrange (bit including sign), max.	12 bit
Conversion time (per channel)	1 ms
Settling time • for resistive load	0.6 ms
for capacitive load	1 ms
for inductive load	0.5 ms
	0.5 115
Encoder	
Connection of signal encoders	Vee
<ul> <li>for voltage measurement</li> <li>for current measurement as 2-wire transducer</li> </ul>	Yes
for current measurement as 2-wire transducer     for current measurement as 4-wire transducer	Yes; with external supply
	Yes
for resistance measurement with two-wire connection	Yes; Without compensation of the line resistances
for resistance measurement with three-wire connection	No
<ul> <li>for resistance measurement with four-wire connection</li> </ul>	No
Connectable encoders	
<ul> <li>2-wire sensor</li> </ul>	Yes
<ul> <li>permissible quiescent current (2-wire sensor),</li> </ul>	1.5 mA
max.	
Errors/accuracies	
Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.06 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.06 %
Operational error limit in overall temperature range	
<ul> <li>Voltage, relative to input range, (+/-)</li> </ul>	1 %
• Current, relative to input range, (+/-)	1 %
<ul> <li>Resistance, relative to input range, (+/-)</li> </ul>	1 %
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	1 %
• Current, relative to output range, (+/-)	1 %
Basic error limit (operational limit at 25 °C)	
Voltage, relative to input range, (+/-)	0.8 %; Linearity error ±0.06 %
• Current, relative to input range, (+/-)	0.8 %; Linearity error ±0.06 %
Resistance, relative to input range, (+/-)      Desistance thermometer relative to input range (+/-)	0.8 %; Linearity error ±0.2 %
<ul> <li>Resistance thermometer, relative to input range, (+/-)</li> </ul>	0.8 %
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	0.8 %
<ul> <li>Current, relative to output range, (+/-)</li> </ul>	0.8 %
Interference voltage suppression for f = n x (f1 +/- 1 %), f1 =	interference frequency
<ul> <li>Series mode interference (peak value of interference &lt; rated value of input range), min.</li> </ul>	30 dB
Common mode interference, min.	40 dB
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	2; MPI and PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No
Interface types	
• RS 485	Yes
<ul> <li>Output current of the interface, max.</li> </ul>	200 mA

Protocols	
• MPI	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Point-to-point connection	No
MPI	
<ul> <li>Transmission rate, max.</li> </ul>	187.5 kbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
- S7 communication, as client	No; but via CP and loadable FB
- S7 communication, as server	Yes
2. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	
• MPI	No
PROFINET IO Controller	No
PROFINET IO Device	No
PROFINET CBA	No
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes
<ul> <li>Point-to-point connection</li> </ul>	No
PROFIBUS DP master	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
- Isochronous mode	No
- SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
<ul> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
— Direct data exchange (slave-to-slave	Yes; as subscriber
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
• GSD file	The latest GSD file is available on the Internet (http://www.siemens.com/profibus-gsd)
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32

<ul> <li>User data per address area, max.</li> </ul>	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
— Global data communication	No
<ul> <li>— S7 basic communication</li> </ul>	No
— S7 communication	Yes; Only server, configured on one side
- S7 communication, as client	No
- S7 communication, as server	Yes
— Direct data exchange (slave-to-slave	Yes
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
PROFIsafe	No
communication functions / header	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
supported	Yes
Number of GD loops, max.	8
Number of GD packets, max.	8
Number of GD packets, transmitter, max.	8
Number of GD packets, receiver, max.	8
Size of GD packets, max.	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or
	X_GET as server)
S7 communication	
supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
<ul> <li>User data per job, max.</li> </ul>	180 kbyte; With PUT/GET
User data per job (of which consistent), max.	240 byte; as server
S5 compatible communication	
supported	Yes; via CP and loadable FC
Number of connections	
• overall	12
usable for PG communication	11
- reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	11
usable for OP communication	11
- reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	11
usable for S7 basic communication	8
- reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
<ul> <li>— adjustable for S7 basic communication, max.</li> </ul>	8
usable for routing	4; max.
S7 message functions	10 Depending on the confirmed compations ( DO/OD 1074
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes

Manual)         Limit frequency (pulse)       2.5 kHz         Potential separation         Potential separation digital inputs       Yes         Potential separation digital inputs       Yes         • Potential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         Potential separation digital outputs       Yes         • between the channels       Yes         • between the channels in groups of       8         • between the channels and backplane bus       Yes         Potential separation analog inputs       Yes; common for analog I/O         • between the channels       No         • between the channels       No         • between the channels       No         • between the channels       Yes; common for analog I/O         • between the channels       No         • between the channels       No         • between the channels and backplane bus       Yes	300
Status block     Yes       Single step     Yes       Number of breakpoints     4       Status/control     Yes       Variables     Inputs, outputs, memory bits, DB, times, counters       • Number of variables, max.     30       - of which status variables, max.     30       - of which status variables, max.     30       - of which outrol variables, max.     30       - of which outrol variables, max.     14       Diagnostic buffer     Yes       • Number of variables, max.     10       Diagnostic buffer     Yes       • Number of variables, max.     500       • Augustable     No       - of which powerfail-proof     100, Only the last 100 entries are retained       • Number of entires reactable in RUN, max.     499       - adjustable     Yes       • Can be read out     Yes       Interrupt/diagnostics/status information     100       Diagnostics indication light input (green)     Yes       • Status indicator digital output (green)     Yes       Prequency measurement	
Single step     Yes       Number of breakpoints     4       Status/control     4       • Variables     Huputs, outputs, memory bits, DB, times, counters       • Variables     10       • Or which status variables, max.     30       - of which status variables, max.     30       - of which status variables, max.     30       - of which status variables, max.     10       Diagnostic buffer     Yes       • Prorcing, variables, max.     10       Diagnostic buffer     Yes       • Number of variables, max.     10       Diagnostic buffer     Yes       • Number of entries, max.     500       adjustable     No       of which potentials, max.     100       Diagnostic buffer     Yes       • Number of entries, readable in RUN, max.     499       - adjustable     Yes, From 10 to 499       - or which powerfail-proof     100: Only the last 100 entries are retained       • Number of entries readable in RUN, max.     Yes       - adjustable     Yes, From 10 to 499       - preset     10       Status indicator digital input (green)     Yes       • Status indicator digital input (green)     Yes       • Status indicator digital input (green)     Yes       Integrated Functions <td< td=""><td>Yes; Up to 2 simultaneously</td></td<>	Yes; Up to 2 simultaneously
Number of breakpoints         4           Status/control variable         Yes           • Status/control variables         Inputs, outputs, memory bits, DB, times, counters           • Number of variables, max.         30           - of which status variables, max.         30           - of which control variables, max.         14           Forcing         Inputs, outputs           • Forcing, variables, max.         10           Diagnostic buffer         Yes           • Number of variables, max.         10           Diagnostic buffer         Yes           • Number of entries, max.         500           adjustable         No           - of which powerfail-proof         100: Only the last 100 entries are retained           • Number of entries readable in RUN, max.         499           - adjustable         No           - on which powerfail-proof         100: Only the last 100 entries are retained           • Number of entries readable in RUN, max.         499           - adjustable         Yes           - on be read out         Yes           Vister of digital output (green)         Yes           Integrated Functions         Yes           Integrated Functions         Yes           Integrated functi	
Status/control       Yes         • Variables       Inputs, outputs, memory bits, DB, times, counters         • Number of variables, max.       30	4
<ul> <li>Variables</li> <li>Number of variables, max.</li> <li>30</li> <li> of which status variables, max.</li> <li> of which control variables, max.</li> <li> of which control variables, max.</li> <li>Forcing</li> <li>Forcing</li> <li>Yes</li> <li>Forcing variables, max.</li> <li>10</li> <li>Diagnostic buffer</li> <li> of which opwerfail-proof</li> <li>Number of entries, max.</li> <li> of which powerfail-proof</li> <li>No on</li> <li> of which powerfail-proof</li> <li>No Only the last 100 entries are retained</li> <li>Number of entries, max.</li> <li> of which powerfail-proof</li> <li>No Only the last 100 entries are retained</li> <li>Number of entries readable in RUN, max.</li> <li> adjustable</li> <li> adjustable</li> <li> preset</li> <li> adjustable</li> <li> preset</li> <li> of which powerfail-proof</li> <li>Status indicator digital input (green)</li> <li>Status indicator digital input (green)</li> <li>Status indicator digital output (green)</li> <li>Yes</li> <li>Interrupts/diagnose-loop control)</li> <li>Yes (Status Information)</li> <li>Controled positioning</li> <li>Yes</li> <li>Number of frequency meters</li> <li>- Number of frequency meters</li> <li>- up they with modulation up to 2.5 kHz (see "Technological Functions" manual)</li> <li>controled positioning</li> <li>Yes</li> <li>Potential separation digital inputs</li> <li>Yes</li> <li>Detential separation digital inputs</li> <li>Yes</li> <li>Potential separation digital inputs</li> <li>Yes</li> <li>Detential sep</li></ul>	
Number of variables, max.     30     - of which status variables, max.     30     - of which status variables, max.     30     - of which operior variables, max.     14 Forcing     Forcing, variables     Inputs, outputs     Number of variables, max.     10 Diagnostic buffer     opersent     vessent	Yes
- of which status variables, max. 14 - of which control variables, max. 14 • Forcing • Forcing, variables • Number of variables, max. 10 Diagnostic buffer • present • Number of entries, max. 500 adjustable Number of entries readable in RUN, max. 499 adjustable • Number of entries readable in RUN, max. 499 adjustable • Number of entries readable in RUN, max. 499 adjustable • Status indicator digital input (green) • Number of frequency meters • Unumber of pulse outputs • Putoen width modulation up to 2.5 kHz (see "Technological Functions" manual) Emploential separation digital inputs • Potential separation digital inputs • Potential separation digital inputs • Detential separation digital inputs • Detential separation digital inputs • Detential separation digital outputs • Detential separat	Inputs, outputs, memory bits, DB, times, counters
— of which control variables, max.     14       Forcing     Forcing, variables <ul> <li>Forcing, variables, max.</li> <li>Inputs, outputs</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Yes</li> <li>Number of entries, max.</li> <li>Solution</li> <li>- adjustable</li> <li>No</li> <li>- adjustable</li> <li>No</li> <li>- adjustable</li> <li>No</li> <li>- adjustable</li> <li>- preset</li> <li>- adjustable</li> <li>- adjustable</li> <li>- adjustable</li> <li>- adjustable</li> <li>- adjustable</li> <li>- adjustable</li> <li>- preset</li> <li>- Status indicator digital input (green)</li> <li>Yes</li> <li>- Number of frequency meters</li> <li>- (a the read out)</li> <li>Yes</li> <li>- Potential separation digital outputs</li> <li>- Yes</li> <li>- Potential separat</li></ul>	30
Forcing       Yes         • Forcing, variables       Inputs, outputs         • Number of variables, max.       10         Diagnostic buffer       •         • present       Yes         • Number of entries, max.       500         adjustable       No         • or versent       Yes         • Winch powerfail-proof       100; Only the last 100 entries are retained         • Number of entries readable in RUN, max.       499         - adjustable       Yes; From 10 to 499         - preset       10         Service data       •         • can be read out       Yes         Interrupts/diagnostics/status information       Diagnostics indication IED         • Status indicator digital input (green)       Yes         • Status indicator digital output (green)       Yes         Integrated Functions       4; up to 60 kHz (see "Technological Functions" manual)         Controller Forequency meters       4; up to 60 kHz (see "Technological Functions" manual)         Pintegrated function blocks (closed-loop control)       Yes; PID controller (see "Technological Functions" manual)         PD tontroller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)         POtential se	30
Forcing Yes Forcing, variables inputs, outputs inputs, outputs, outputs, outputs inputs, outputs, output	14
• Forcing, variables, max.       10         Diagnostic buffer       •         • present       Yes         • Number of entries, max.       500         - adjustable       No         - of which powerfail-proof       100; Only the last 100 entries are retained         • Number of entries readable in RUN, max.       499         - adjustable       Yes; From 10 to 499         - preset       10         Service data       •         • Can be read out       Yes         Interrupts/diagnostice/status information       •         Diagnostic indication LED       •         • Status indicator digital input (green)       Yes         • Status indicator digital output (green)       Yes         • Number of frequency meters       4; up to 60 kHz (see "Technological Functions" manual)         controller positioning       Yes         • Number of putse outputs       4; up to 60 kHz (see "Technological Functions" manual)         PiDe controller       Yes         Number of putse outputs       4; Putse width modulation up to 2.5 kHz (see "Technological Functions" manual)         PiDe controller       Yes         • Dotential separation digital inputs       Yes         • Potential separation digital inputs       Yes         <	
• Number of variables, max.       10         Diagnostic buffer       •         • present       Yes         • Number of entries, max.       500         adjustable       No         • of which powerfail-proof       100; Only the last 100 entries are retained         • Number of entries readable in RUN, max.       499         - adjustable       Yes; From 10 to 499         - preset       10         Status indicator latts       •         • can be read out       Yes         Interrupts/diagnostics/status information       •         Diagnostics indicaton LED       •         • Status indicator digital input (green)       Yes         • Status indicator digital input (green)       Yes         • Number of frequency meters       4, up to 60 KHz (see "Technological Functions" manual)         controller positioning       Yes; PID controller (see "Technological Functions" manual)         PID controller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)         PID controller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)         • Othertial separation digital inputs       Yes         •	Yes
Diagnostic buffer       Yes         • present       Yes         • Number of entries, max.       500	Inputs, outputs
	10
• Number of entries, max.       500	
	Yes
	500
• Number of entries readable in RUN, max.     499      adjustable     Yes; From 10 to 499      preset     10       Service data     10       • can be read out     Yes       Interrupts/diagnostics/status information     10       Diagnostics indication LED     •       • Status indicator digital input (green)     Yes       • Status indicator digital output (green)     Yes       • Number of frequency meters     4; up to 60 kHz (see "Technological Functions" manual)       controlled positioning     Yes       Integrated function blocks (closed-loop control)     Yes; PID controller (see "Technological Functions" manual)       Ploc controller     Yes       Number of prequency meters     4; up to 60 kHz (see "Technological Functions" manual)       Ploc controller     Yes       Number of pulse outputs     4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)       Plotential separation digital inputs     4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)       Limit frequency (pulse)     2.5 kHz       Potential separation digital inputs     Yes       • Potential separation digital inputs     Yes       • between the channels     No       • between the channels     Yes       • between the channels     Yes       • between the channels, in groups of </td <td>No</td>	No
	100; Only the last 100 entries are retained
preset         10           Service data         • can be read out         Yes           Interrupts/diagnostics/status information         Diagnostics indication LED         • Status indicator digital input (green)         Yes           • Status indicator digital output (green)         Yes         • Number of frequency measurement         Yes           • Number of frequency meters         4; up to 60 kHz (see "Technological Functions" manual)         • controlled positioning         Yes           integrated function blocks (closed-loop control)         Yes; PID controller (see "Technological Functions" manual)         • Pite controller (see "Technological Functions" manual)           PID controller         Yes         • Number of pulse outputs         4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)           PID controller         Yes         • Nanual)         • Extra test is apparation digital inputs         • Status indicator digital inputs           Potential separation digital inputs         Yes         • between the channels and backplane bus         Yes           • between the channels and backplane bus         Yes         • between the channels         No           • between the channels         Yes         • between the channels         Yes           • between the channels         Yes         • between the channels         Yes           • between the	499
Service data       Yes         Interrupts/diagnostics/status information         Diagnostics indication LED         • Status indicator digital input (green)         • Status indicator digital output (green)         Yes         Integrated Functions         Frequency measurement       Yes         • Number of frequency meters       4; up to 60 kHz (see "Technological Functions" manual)         controlled positioning       Yes         integrated function blocks (closed-loop control)       Yes         PID controller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)         Limit frequency (pulse)       2.5 kHz         Potential separation       2.5 kHz         Potential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         • between the channels, in groups of       8         • between the channels, in groups of       8         • between the channels and backplane bus       Yes         Potential separation analog inputs       Yes         • between the channels, in groups of       8         • between the channels and backplane bus       Yes         Poten	Yes; From 10 to 499
<ul> <li>can be read out</li> <li>Yes</li> <li>Interrupts/diagnostics indicator digital input (green)</li> <li>Status indicator digital output (green)</li> <li>Yes</li> <li>Status indicator digital output (green)</li> <li>Yes</li> <li>Integrated Functions</li> <li>Frequency measurement</li> <li>Number of frequency meters</li> <li>(a) up to 60 kHz (see "Technological Functions" manual)</li> <li>controlled positioning</li> <li>Yes</li> <li>PID controller positioning</li> <li>Yes</li> <li>PiD controller (see "Technological Functions" manual)</li> <li>PiD controller (see "Technological Functions" manual)</li> <li>PiD controller</li> <li>Yes</li> <li>Potential separation digital inputs</li> <li>Potential separation digital inputs</li> <li>Potential separation digital inputs</li> <li>Potential separation digital outputs</li> <li>Yes</li> <li>Potential separation digital outputs</li> <li>Potential separation digital outputs</li> <li>Yes</li> <li>between the channels</li> <li>No</li> <li>between the channels</li> <li>Yes</li> <li>between the channels</li> <li>Yes</li> <li>between the channels and backplane bus</li> <li>Yes; common for analog</li></ul>	10
Interrupts/diagnostics/status information           Diagnostics indication LED           • Status indicator digital input (green)         Yes           • Status indicator digital output (green)         Yes           Integrated Functions         Yes           Frequency measurement         Yes           • Number of frequency meters         4; up to 60 kHz (see "Technological Functions" manual)           controlled positioning         Yes           integrated function blocks (closed-loop control)         Yes; PID controller (see "Technological Functions" manual)           PID controller         Yes           Number of pulse outputs         4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)           Limit frequency (pulse)         2.5 kHz           Potential separation         Manual)           Limit frequency (pulse)         2.5 kHz           Potential separation digital inputs         Yes           • between the channels         No           • between the channels         No           • between the channels         Yes           • between the channels and backplane bus         Yes           •	
Diagnostics indication LED <ul> <li>Status indicator digital input (green)</li> <li>Yes</li> <li>Status indicator digital output (green)</li> <li>Yes</li> <li>Integrated Functions</li> <li>Frequency measurement</li> <li>Number of frequency meters</li> <li>controlled positioning</li> <li>Yes</li> <li>Pite optimized function blocks (closed-loop control)</li> <li>Yes</li> <li>PID controller</li> <li>Yes</li> <li>Number of pulse outputs</li> <li>4; up to 60 kHz (see "Technological Functions" manual)</li> <li>PID controller</li> <li>Yes</li> <li>Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)</li> <li>Limit frequency (pulse)</li> <li>2.5 kHz</li> <li>Potential separation digital inputs</li> <li>Potential separation digital inputs</li> <li>Potential separation digital inputs</li> <li>Potential separation digital outputs</li> <li>Ves</li> <li>Potential separation digital outputs</li> <li>Yes</li> <li>between the channels</li> <li>between the channels and backplane bus</li> <li>Yes</li> <li>between the channels, in groups of</li> <li>between the channels and backplane bus</li> <li>Yes; common for analog I/O</li> <li>between the channels</li> <li>between the channels</li> <li>between the channels</li> <li>between the channels</li></ul>	Yes
Status indicator digital input (green) Status indicator digital output (green) Yes Integrated Functions Frequency measurement Number of frequency meters A: up to 60 kHz (see "Technological Functions" manual) controlled positioning Yes integrated function blocks (closed-loop control) Yes; PID controller (see "Technological Functions" manual) PID controller Number of pulse outputs Number of pulse outputs Limit frequency (pulse) Potential separation digital inputs Potential separation digital inputs Potential separation digital inputs Potential separation digital outputs Potential separation analog inputs Potential separation analog inputs	
• Status indicator digital output (green)       Yes         Integrated Functions       Yes         • Number of frequency meters       4; up to 60 kHz (see "Technological Functions" manual)         controlled positioning       Yes         integrated function blocks (closed-loop control)       Yes; PID controller (see "Technological Functions" manual)         PID controller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)         Limit frequency (pulse)       2.5 kHz         Potential separation digital inputs       Yes         • Potential separation digital inputs       Yes         • between the channels and backplane bus       Yes         • Detential separation digital outputs       Yes         • Potential separation digital outputs       Yes         • between the channels       No         • between the channels       Yes         • between the channels and backplane bus       Yes         • between the channe	
Integrated Functions         Frequency measurement       Yes         • Number of frequency meters       4; up to 60 kHz (see "Technological Functions" manual)         controlled positioning       Yes         integrated function blocks (closed-loop control)       Yes; PID controller (see "Technological Functions" manual)         PID controller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)         Limit frequency (pulse)       2.5 kHz         Potential separation       Yes         Potential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         • between the channels, in groups of       8         • between the channels, in groups of       8         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes         • between the channels       Yes         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes         Potential separation analog inputs       Yes; common for analog I/O         • between the channels and backplane bus       <	Yes
Frequency measurement       Yes         • Number of frequency meters       4; up to 60 kHz (see "Technological Functions" manual)         controlled positioning       Yes         integrated function blocks (closed-loop control)       Yes; PID controller (see "Technological Functions" manual)         PID controller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)         Limit frequency (pulse)       2.5 kHz         Potential separation       2.5 kHz         Potential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         • between the channels, in groups of       8         • between the channels, in groups of       8         • between the channels and backplane bus       Yes         Potential separation analog inputs       Yes; common for analog I/O         • between the channels and backplane bus       Yes;         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes; common for analog I/O         • between the channels       No <t< td=""><td>Yes</td></t<>	Yes
<ul> <li>Number of frequency meters</li> <li>Qup to 60 kHz (see "Technological Functions" manual)</li> </ul> controlled positioning         Yes           integrated function blocks (closed-loop control)         Yes; PID controller (see "Technological Functions" manual)           PID controller         Yes           Number of pulse outputs         4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)           Limit frequency (pulse)         2.5 kHz           Potential separation         2.5 kHz           Potential separation digital inputs         Yes <ul> <li>Potential separation digital inputs</li> <li>Potential separation digital outputs</li> <li>Yes</li> </ul> Potential separation digital outputs         Yes           Potential separation digital outputs         Yes           Potential separation digital outputs         Yes           Potential separation digital outputs         Yes <ul> <li>Potential separation digital outputs</li> <li>Setween the channels</li> <li>Setween the channels and backplane bus</li> <li>Yes</li> </ul> Potential separation analog inputs         Yes; common for analog I/O <ul> <li>Potential separation analog inputs</li> <li>between the channels and backplane bus</li></ul>	
controlled positioning       Yes         integrated function blocks (closed-loop control)       Yes; PID controller (see "Technological Functions" manual)         PID controller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)         Limit frequency (pulse)       2.5 kHz         Potential separation       2.5 kHz         Potential separation digital inputs       Yes         • Potential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         • Dotential separation digital outputs       Yes         • Detential separation digital outputs       Yes         • Detween the channels       No         • between the channels       Yes         • Detential separation digital outputs       Yes         • Detween the channels       Yes         • between the channels and backplane bus       Yes         • Detential separation analog inputs       Yes; common for analog I/O         • between the channels       No         • between the channels       No         • between the channels       Yes; common for analog I/O         • between the channels       No         • between the channe	Yes
integrated function blocks (closed-loop control)       Yes; PID controller (see "Technological Functions" manual)         PID controller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" manual)         Limit frequency (pulse)       2.5 kHz         Potential separation       2.5 kHz         Potential separation digital inputs       Yes         • Potential separation digital inputs       Yes         • Detential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         • Dotential separation digital outputs       Yes         • between the channels       Yes         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes; common for analog I/O         • between the channels       No         • between the channels       No         • between the channels       No         • between the channels and backplane	4; up to 60 kHz (see "Technological Functions" manual)
PID controller       Yes         Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Fu Manual)         Limit frequency (pulse)       2.5 kHz         Potential separation       2.5 kHz         Potential separation digital inputs       Yes         • Potential separation digital inputs       Yes         • Detential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         • Detential separation digital outputs       Yes         • between the channels       Yes         • between the channels in groups of       8         • between the channels and backplane bus       Yes         Potential separation analog inputs       Yes; common for analog I/O         • between the channels       No         • between the channels       Yes; common for analog I/O         • between the channels       No         • between the channels and backplane bus       Yes	Yes
Number of pulse outputs       4; Pulse width modulation up to 2.5 kHz (see "Technological Ful Manual)         Limit frequency (pulse)       2.5 kHz         Potential separation       2.5 kHz         Potential separation digital inputs       Yes         • Potential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         Potential separation digital outputs       Yes         • Detween the channels       Yes         • between the channels       Yes         • between the channels       Yes         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes         Potential separation analog inputs       Yes; common for analog I/O         • between the channels       No         • between the channels       No         • between the channels       Yes; common for analog I/O         • between the channels and backplane bus       Yes	Yes; PID controller (see "Technological Functions" manual)
Manual)         Limit frequency (pulse)       2.5 kHz         Potential separation         Potential separation digital inputs       Yes         Potential separation digital inputs       Yes         • Potential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         Potential separation digital outputs       Yes         • between the channels, in groups of       8         • between the channels and backplane bus       Yes         • between the channels and backplane bus       Yes; common for analog I/O         • between the channels       No         • between the channels and backplane bus       Yes	Yes
Potential separation         Potential separation digital inputs         Potential separation digital inputs       Yes         • Potential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         Potential separation digital outputs       Yes         • Potential separation digital outputs       Yes         • Potential separation digital outputs       Yes         • between the channels       Yes         • between the channels, in groups of       8         • between the channels and backplane bus       Yes         Potential separation analog inputs       Yes; common for analog I/O         • Potential separation analog inputs       Yes; common for analog I/O         • between the channels       No         • between the channels       Yes; common for analog I/O	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Potential separation digital inputs       Yes         • Potential separation digital inputs       Yes         • between the channels       No         • between the channels and backplane bus       Yes         Potential separation digital outputs       Yes         • Potential separation digital outputs       Yes         • Potential separation digital outputs       Yes         • between the channels       Yes         • between the channels       Yes         • between the channels, in groups of       8         • between the channels and backplane bus       Yes         • Dotential separation analog inputs       Yes; common for analog I/O         • between the channels       No         • between the channels       No         • between the channels       No         • between the channels and backplane bus       Yes	2.5 kHz
<ul> <li>Potential separation digital inputs</li> <li>between the channels</li> <li>between the channels and backplane bus</li> <li>Potential separation digital outputs</li> <li>Potential separation digital outputs</li> <li>Yes</li> <li>Potential separation digital outputs</li> <li>Yes</li> <li>between the channels</li> <li>Yes</li> <li>between the channels and backplane bus</li> <li>Yes</li> <li>Potential separation analog inputs</li> <li>Yes</li> <li>Potential separation analog inputs</li> <li>Yes; common for analog I/O</li> <li>between the channels and backplane bus</li> <li>Yes; common for analog I/O</li> <li>between the channels and backplane bus</li> <li>Yes</li> </ul>	
• between the channelsNo• between the channels and backplane busYesPotential separation digital outputsYes• Potential separation digital outputsYes• between the channelsYes• between the channels, in groups of8• between the channels and backplane busYesPotential separation analog inputsYes• Potential separation analog inputsYes; common for analog I/O• between the channelsNo• between the channelsYes; common for analog I/O	
<ul> <li>between the channels and backplane bus</li> <li>Potential separation digital outputs</li> <li>Potential separation digital outputs</li> <li>Potential separation digital outputs</li> <li>Yes</li> <li>between the channels</li> <li>between the channels, in groups of</li> <li>between the channels and backplane bus</li> <li>Yes</li> <li>Potential separation analog inputs</li> <li>Potential separation analog inputs</li> <li>Yes; common for analog I/O</li> <li>between the channels and backplane bus</li> <li>Yes; common for analog I/O</li> <li>between the channels and backplane bus</li> <li>Yes; between the channels</li> <li>Yes; common for analog I/O</li> <li>between the channels and backplane bus</li> <li>Yes</li> </ul>	Yes
Potential separation digital outputs       Yes         • Potential separation digital outputs       Yes         • between the channels       Yes         • between the channels, in groups of       8         • between the channels and backplane bus       Yes         Potential separation analog inputs       Yes         • Potential separation analog inputs       Yes; common for analog I/O         • between the channels       No         • between the channels       Yes; common for analog I/O	No
<ul> <li>Potential separation digital outputs</li> <li>between the channels</li> <li>between the channels, in groups of</li> <li>between the channels and backplane bus</li> <li>Potential separation analog inputs</li> <li>Potential separation analog inputs</li> <li>Yes; common for analog I/O</li> <li>between the channels and backplane bus</li> <li>Yes; common for analog I/O</li> <li>between the channels and backplane bus</li> <li>Yes; common for analog I/O</li> <li>Yes</li> </ul>	Yes
• between the channels       Yes         • between the channels, in groups of       8         • between the channels and backplane bus       Yes         Potential separation analog inputs       Yes; common for analog I/O         • between the channels       No         • between the channels and backplane bus       Yes; common for analog I/O	
between the channels, in groups of 8     between the channels and backplane bus Yes  Potential separation analog inputs  Yes; common for analog I/O No Yes  Potential separation analog backplane bus  No Yes  Potential separation analog backplane bus  Potential separation analog inputs  Potential separation analog inputs  Yes  Potential separation analog inputs  Potential separation a	Yes
• between the channels and backplane bus       Yes         Potential separation analog inputs       Yes; common for analog I/O         • Potential separation analog inputs       Yes; common for analog I/O         • between the channels       No         • between the channels and backplane bus       Yes	Yes
Potential separation analog inputs         • Potential separation analog inputs         • between the channels         • between the channels and backplane bus         Yes	8
<ul> <li>Potential separation analog inputs</li> <li>between the channels</li> <li>between the channels and backplane bus</li> <li>Yes</li> </ul>	Yes
between the channels No     between the channels and backplane bus Yes	
between the channels and backplane bus Yes	Yes; common for analog I/O
	No
	Yes
Potential separation analog outputs	
Potential separation analog outputs     Yes; common for analog I/O	Yes; common for analog I/O
between the channels     No	No
between the channels and backplane bus Yes	Yes
Isolation	
Isolation tested with 600 V DC	600 V DC
Ambient conditions	

Ambient temperature during operation	
min.	0°C
	60 °C
• max.	60 C
configuration / header	
Configuration software	
• STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
STEP 7 Lite	No
configuration / programming / header	
Command set	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	680 g
last modified:	8/24/2021 🖸